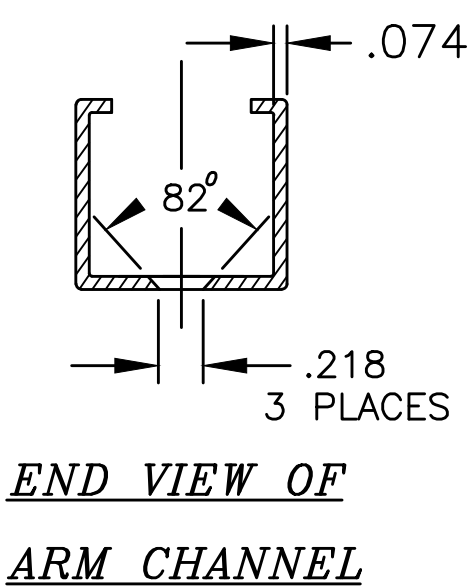
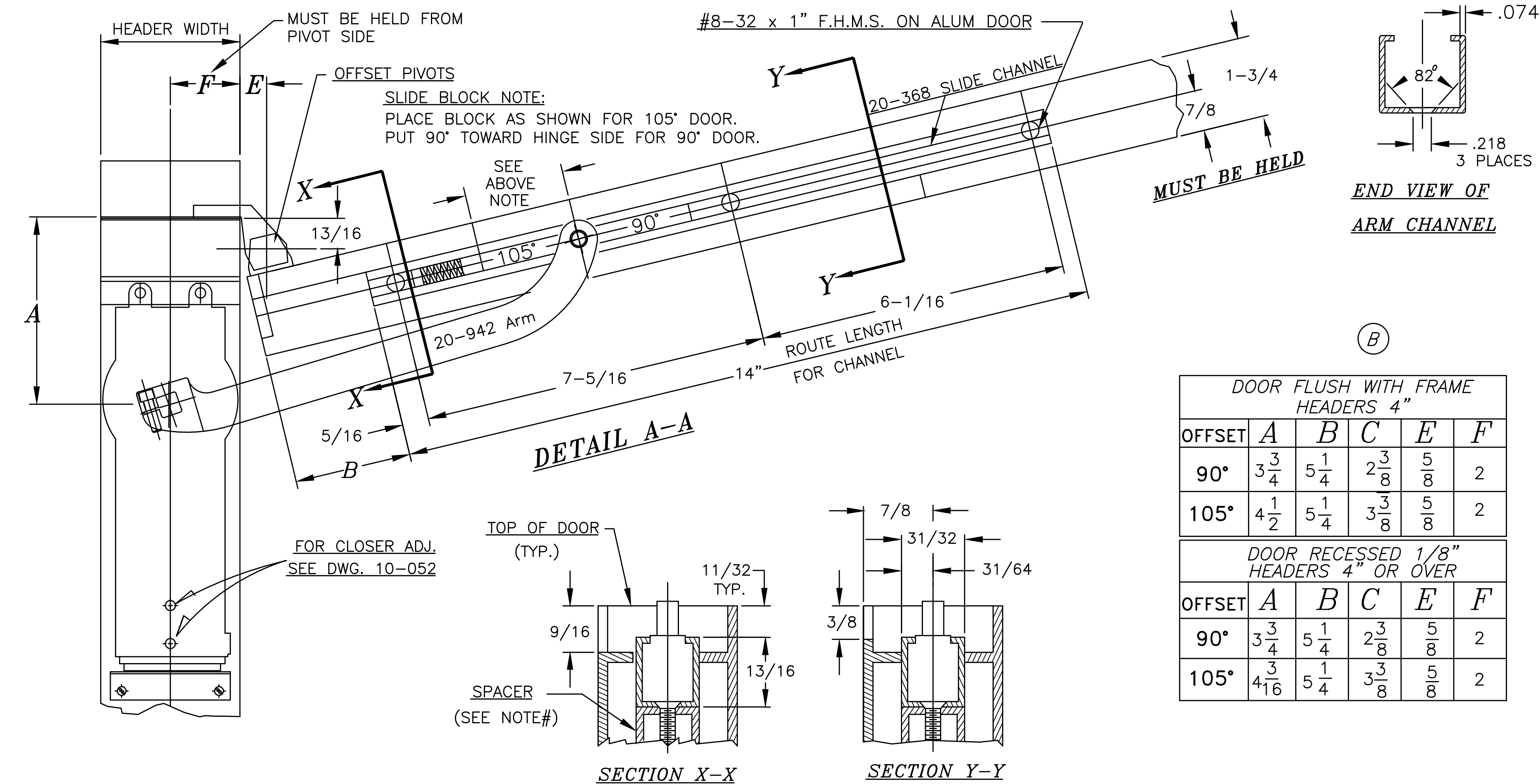
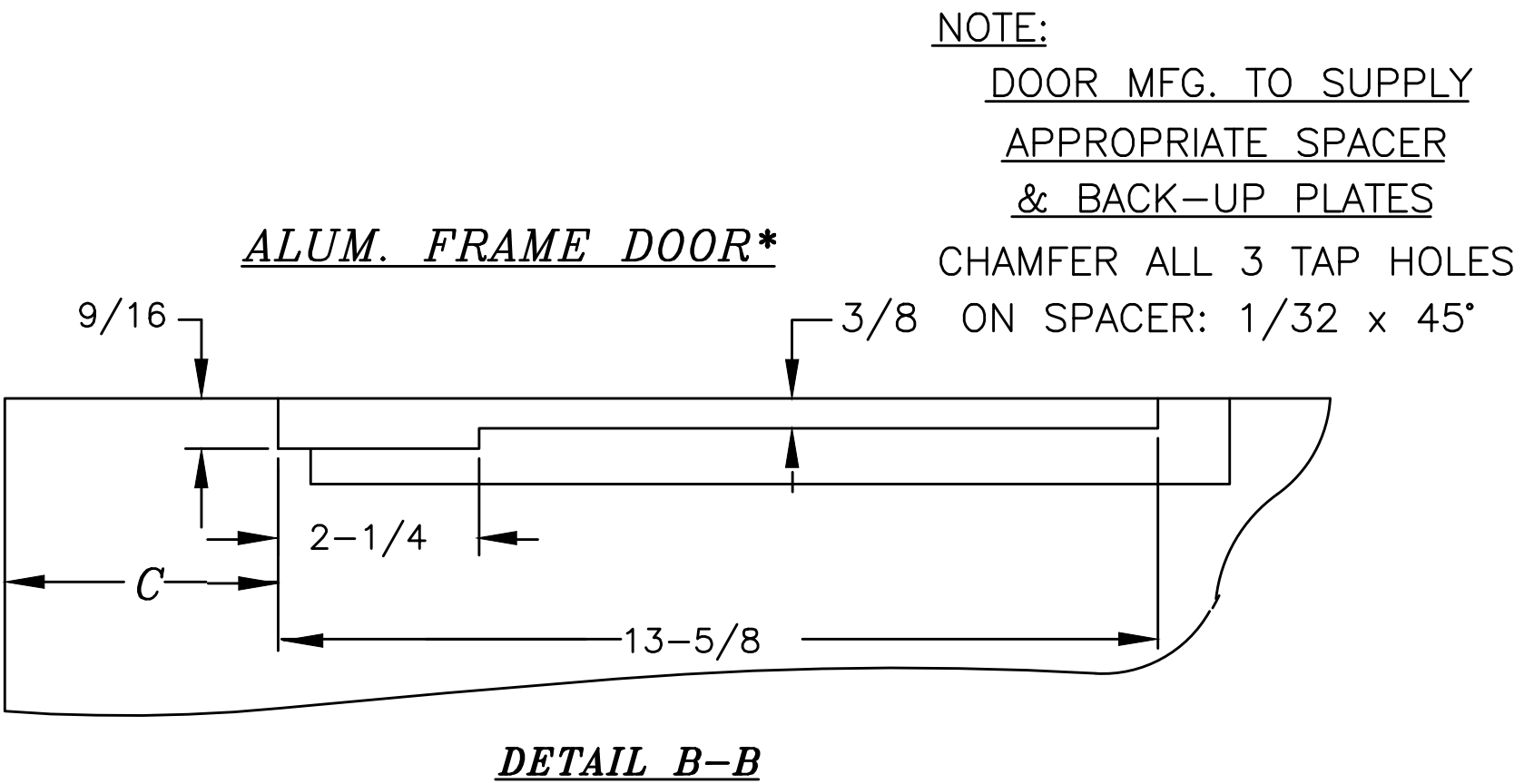
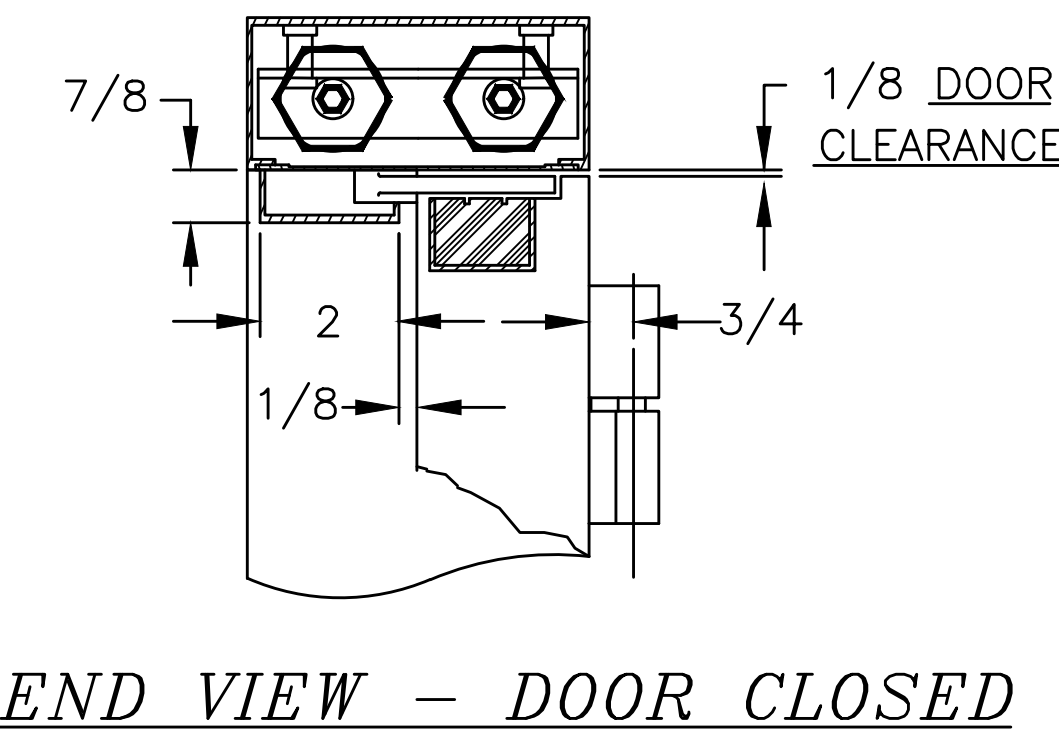
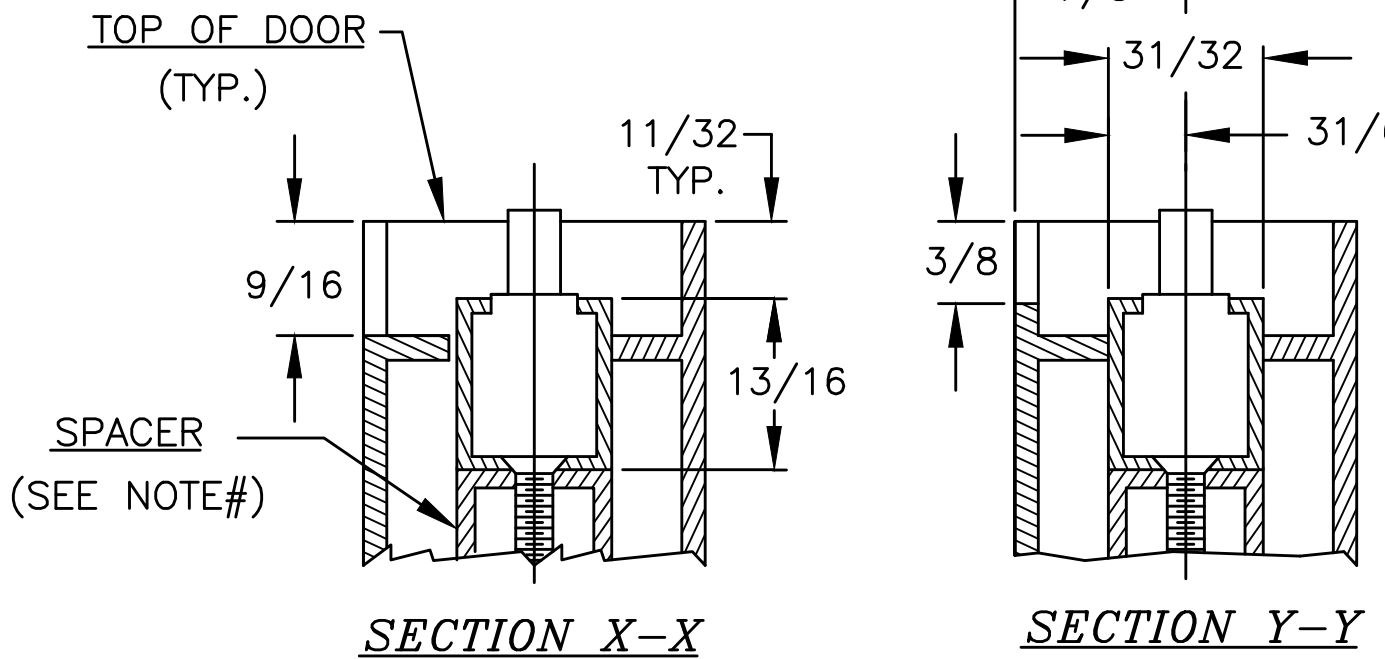




DOOR FLUSH WITH FRAME HEADERS 4"					
OFFSET	A	B	C	E	F
90°	3 3/4	5 1/4	2 3/8	5/8	2
105°	4 1/2	5 1/4	3 3/8	5/8	2

DOOR RECESSED 1/8" HEADERS 4" OR OVER					
OFFSET	A	B	C	E	F
90°	3 3/4	5 1/4	2 3/8	5/8	2
105°	4 3/16	5 1/4	3 3/8	5/8	2



NOTE:
DOOR MFG. TO SUPPLY
APPROPRIATE SPACER
& BACK-UP PLATES
CHAMFER ALL 3 TAP HOLES
ON SPACER: 1/32 x 45°

I HEADER PREPARATION

- A. DIM A MUST BE MAINTAINED FROM JAMB TO CENTER LINE OF SPINDLE.
- B. 'F' MUST BE MAINTAINED FROM PIVOT SIDE OF HEADER TO C OF SPINDLE REGARDLESS OF HEADER WIDTH
- C. FOR MORE DETAILS REFER TO TEMPLATE# 10-137

II PIVOT INSTALLATION

- A. REFER TO TEMPLATES REQUIRED.

III DOOR PREPARATION

- A. ROUTE TOP OF DOOR FOR SLIDE CHANNEL INSTALLATION. (DETAIL A-A). ON ALUM DOORS, SPACERS MAY BE NEEDED TO MAINTAIN REQ. 11/32" DIM. SEE X-X
- B. ROUTING IS NEEDED ON STOP SIDE OF DOOR FOR ARM CLEARANCE. SEE B-B

IV DOOR INSTALLATION

- A. SET ON PIVOTS, ADJUST FOR CLEARANCES.

V COMPLETE INSTALLATION

- A. MOUNT ARM ON SPINDLE AND SECURE WITH 1/4-20 x 7/8" SOC. HD. CAP SCREW PROVIDED.
- B. OPEN DOOR AND ACTUATE ARM INTO OPEN POS., SLIP ARM OVER SLIDE PIN AND SECURE WITH PIN RETAINER.
- C. ADJUST CLOSER TO DESIRED DOOR SPEED. INSTALL ARM COVER WITH SCREWS PROVIDED.

JED-201-S TYPE SERIES

FILE NO. 10-947	NEXT ASSY. 21-201-KITS	QTY. USED 1	FINISH	HEAT TREAT
MATERIAL				
SCALE NONE				
APPROVALS APPROVED CHECKED DRAWN RM 6/7/97				
DATE				
REVISIONS				
SHEET 1 OF 1 SHEETS				
DWG. NO. 10-947				
REV. B				

01/26/00 REVISE TABLE LOCATIONS ECN1337 RM

DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED
DECIMAL DIMENSIONS .XX ± .010
DECIMAL DIMENSIONS .XXX ± .005
ANGULAR ± ° FRACTIONAL ± 1/64

Jackson CORPORATION
3447 UNION PACIFIC AVE.
LOS ANGELES, CALIF. 90023

—INSTALLATION GUIDE—
20-330 CLOSER WITH 20-900
PKG ON ALUM HEADER WITH
ALUM DOOR ON OFFSET PIVOTS