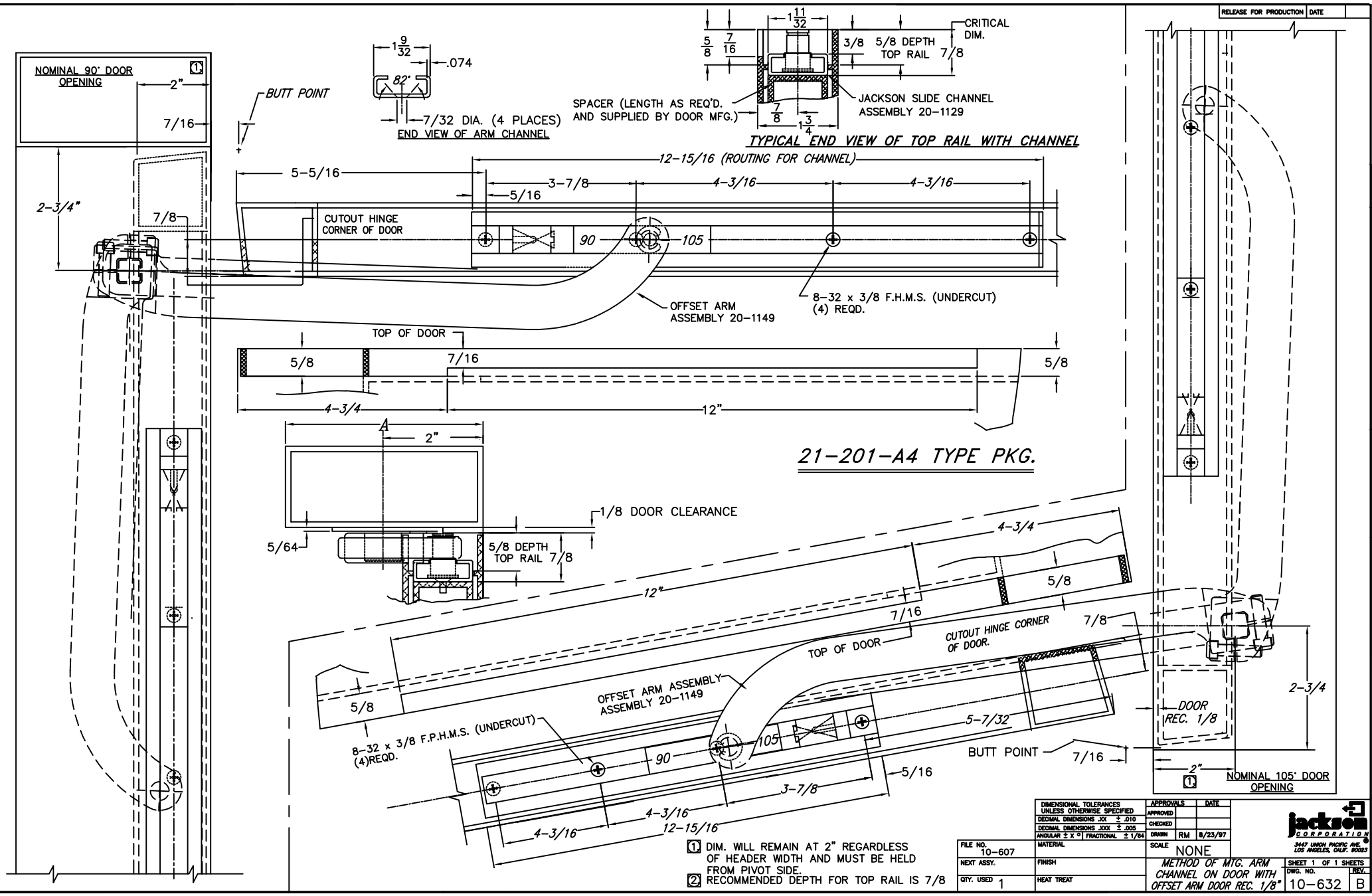
NOMINAL 90° DOOR OPENING
1
2"
7/16
BUTT POINT
2-3/4"
7/8
1 9/32
.074
82°
7/32 DIA. (4 PLACES)
END VIEW OF ARM CHANNEL
1 11/32
5/8
7/16
3/8
5/8 DEPTH TOP RAIL
7/8
CRITICAL DIM.
SPACER (LENGTH AS REQ'D. AND SUPPLIED BY DOOR MFG.)
JACKSON SLIDE CHANNEL ASSEMBLY 20-1129
7/8
1 3/4
TYPICAL END VIEW OF TOP RAIL WITH CHANNEL
5-5/16
12-15/16 (ROUTING FOR CHANNEL)
3-7/8
4-3/16
4-3/16
5/16
CUTOUT HINGE CORNER OF DOOR
90
105
OFFSET ARM ASSEMBLY 20-1149
8-32 x 3/8 F.H.M.S. (UNDERCUT) (4) REQD.
TOP OF DOOR
5/8
7/16
5/8
4-3/4
12"
A
2"
21-201-A4 TYPE PKG.
1/8 DOOR CLEARANCE
5/64
5/8 DEPTH TOP RAIL
7/8
4-3/4
12"
5/8
7/16
TOP OF DOOR
CUTOUT HINGE CORNER OF DOOR.
7/8
OFFSET ARM ASSEMBLY ASSEMBLY 20-1149
5/8
8-32 x 3/8 F.P.H.M.S. (UNDERCUT) (4)REQD.
90
105
5-7/32
BUTT POINT
7/16
5/16
3-7/8
4-3/16
4-3/16
12-15/16
DOOR REC. 1/8
2-3/4
2"
1
NOMINAL 105° DOOR OPENING
RELEASE FOR PRODUCTION
DATE
1. DIM. WILL REMAIN AT 2" REGARDLESS OF HEADER WIDTH AND MUST BE HELD FROM PIVOT SIDE.
2. RECOMMENDED DEPTH FOR TOP RAIL IS 7/8
DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED
DECIMAL DIMENSIONS .XX ± .010
DECIMAL DIMENSIONS .XXX ± .005
ANGULAR ± X ° FRACTIONAL ± 1/64
APPROVALS
DATE
APPROVED
CHECKED
DRAWN RM 8/23/97
SCALE NONE
FILE NO. 10-607
MATERIAL
NEXT ASSY.
FINISH
QTY. USED 1
HEAT TREAT
METHOD OF MTG. ARM CHANNEL ON DOOR WITH OFFSET ARM DOOR REC. 1/8"
SHEET 1 OF 1 SHEETS
DWG. NO. 10-632
REV. B
jackson CORPORATION
3447 UNION PACIFIC AVE. LOS ANGELES, CALIF. 90023