

I HEADER PREPERATION

- A. DIM A MUST BE MAINTAINED FROM JAMB TO CENTER LINE OF SPINDLE.
- B. Y" MUST BE MAINTAINED FROM PIVOT SIDE OF HEADER TO $\frac{5}{8}$ " OF SPINDLE REGARDLESS OF HEADER WIDTH
- C. FOR MORE DETAILS REFER TO TEMPLATE# 10-137

II PIVOT INSTALLATION

A. REFER TO TEMPLATES REQUIRED.

III DOOR PREPARATION

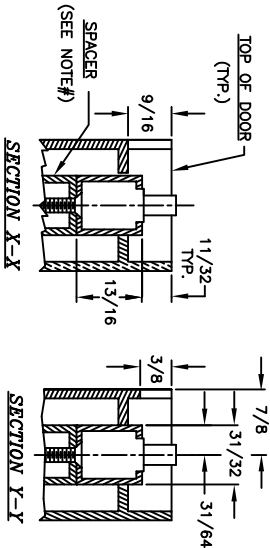
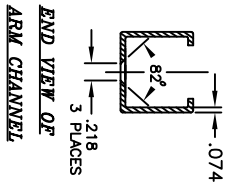
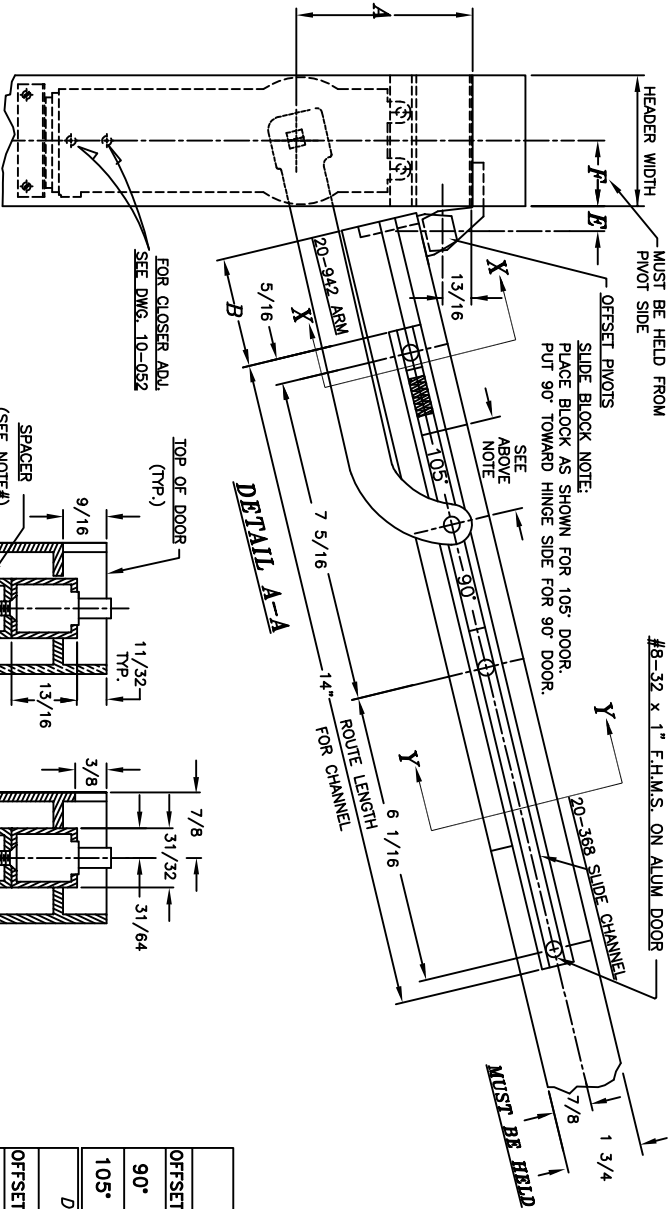
- A. ROUTE TOP OF DOOR FOR SLIDE CHANNEL INSTALLATION. (DETAIL A-A) ON ALUM DOORS, SPACERS MAY BE NEEDED TO MAINTAIN REQ. 11/32" DIM. SEE X-X
- B. ROUTING IS NEEDED ON STOP SIDE OF DOOR FOR ARM CLEARANCE. SEE B-B

IV DOOR INSTALLATION

A. SET ON PIVOTS, ADJUST FOR CLEARANCES.

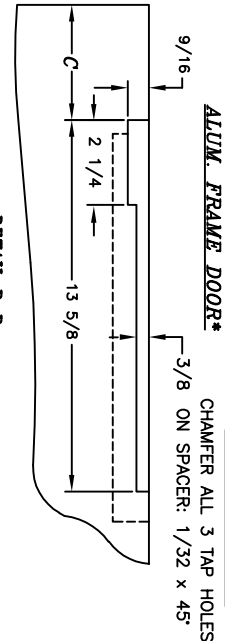
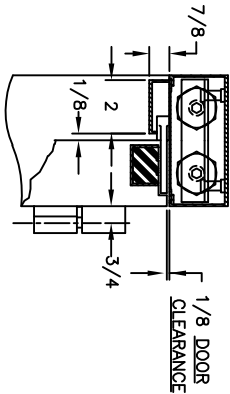
V COMPLETE INSTALLATION

- A. MOUNT ARM ON SPINDLE AND SECURE WITH 1/4-20 x 7/8" SOC. HD. CAP SCREW PROVIDED.
- B. OPEN DOOR AND ACTUATE ARM INTO OPEN POS. SLIP ARM OVER SLIDE PIN AND SECURE WITH PIN RETAINER.
- C. ADJUST CLOSER TO DESIRED DOOR SPEED. INSTALL ARM COVER WITH SCREWS PROVIDED.



NOTE:

DOOR MFG. TO SUPPLY APPROPRIATE SPACER & BACK-UP PLATES CHAMFER ALL 3 TAP HOLES 3/8 ON SPACER: 1/32 x 45°



DOOR RECESSED 1/8" HEADERS 4" OR OVER							
OFFSET	A	B	C	E	F	F	F
90°	3 3/4	5 1/4	2 3/8	5	8	2	2
105°	4 1/2	5 15/16	3 3/8	5	8	2	2
DOOR FLUSH WITH FRAME HEADERS 4" OR OVER							
OFFSET	A	B	C	E	F	F	F
90°	3 3/4	4 15/16	2 3/8	3	4	2	2
105°	4 1/2	4 11/16	3 3/8	3	4	2	2
DOOR RECESSED 1/8" HEADERS 4 1/2" OR OVER							
OFFSET	A	B	C	E	F	F	F
90°	3 3/4	4 15/16	2 3/8	5	8	2	1
105°	4 1/2	4 11/16	3 3/8	5	8	2	1

J 2/26/98		REDRAWN		ECN1143		RM
DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED		APPROVALS		DATE		
DECIMAL DIMENSIONS XX ± .010		APPROVED				
DECIMAL DIMENSIONS .XXX ± .005		CHECKED				
ANGULAR 3° or FRACTIONAL 3/164		DRAWN		RM		6/7/97
MATERIAL		SCALE		NONE		
FINISH		-INSTALLATION GUIDE-		20-350 CLOSER WITH 20-900 PKG ON ALUM HEADER WITH ALUM DOOR ON OFFSET PIVOTS		
HEAT TREAT		SHEET 1 OF 1 SHEETS		DWG. NO.		10-210
QTY. USED 1		REV				J

JED-201-S TYPE SERIES

