

I HEADER PREPARATION

- A. DIM A MUST BE MAINTAINED FROM JAMB TO CENTER LINE OF SPINDLE.
- B. Y" MUST BE MAINTAINED FROM PIVOT SIDE OF HEADER TO C OF SPINDLE REGARDLESS OF HEADER WIDTH
- C. FOR MORE DETAILS REFER TO TEMPLATE# 10-137

II DOOR PREPARATION

(BUTT HINGE)

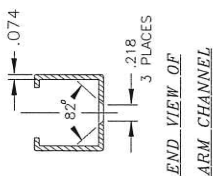
- A. ROUTE TOP OF DOOR FOR SLIDE CHANNEL INSTALLATION. (DETAIL A-A). ON ALUM DOORS, SPACERS MAY BE NEEDED TO MAINTAIN REQ. 11/32" DIM. SEE X-X
- B. ROUTING IS NEEDED ON STOP SIDE OF DOOR FOR ARM CLEARANCE. SEE B-B
- C. PREPARE DOOR FOR BUTTS AS NORMAL

III DOOR INSTALLATION

- A. SET ON PIVOTS, ADJUST FOR CLEARANCES.

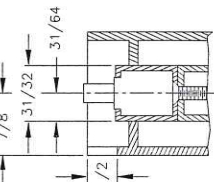
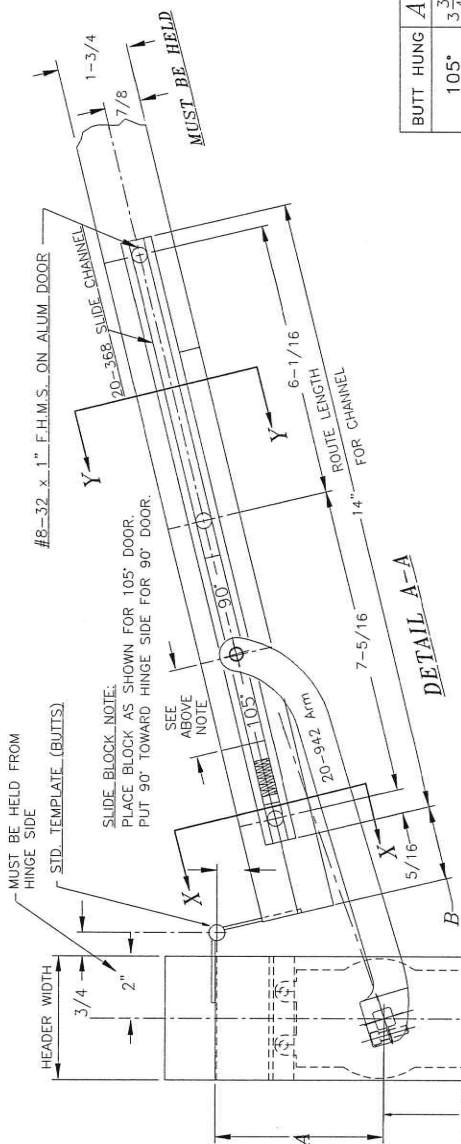
IV COMPLETE INSTALLATION

- A. MOUNT ARM ON SPINDLE AND SECURE WITH 1/4-20 x 7/8" SOC. HD. CAP SCREW PROVIDED.
- B. OPEN DOOR AND ACTUATE ARM INTO OPEN POS., SLIP ARM OVER SLIDE PIN AND SECURE WITH PIN RETAINER.
- C. ADJUST CLOSER TO DESIRED DOOR SPEED. INSTALL ARM COVER WITH SCREWS PROVIDED.

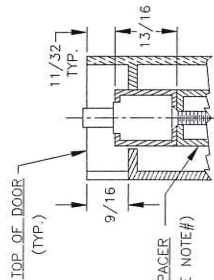


END VIEW OF ARM CHANNEL

BUTT HUNG	A	B	C
105°	3 3/4	13 4/16	5 2/8
90°	7 2/8	4 3/4	1 1/4



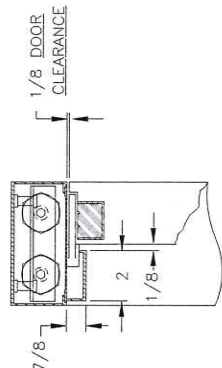
SECTION X-X



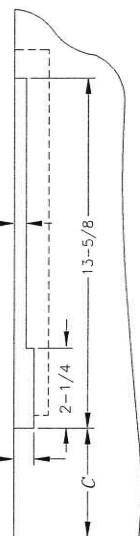
SECTION Y-Y

NOTE:
DOOR MFG. TO SUPPLY APPROPRIATE SPACER & BACK-UP PLATES

ALUM. FRAME DOOR* CHAMFER ALL 3 TAP HOLES 1/2 ON SPACER: 1/32 x 45°



END VIEW - DOOR CLOSED



DETAIL B-B

JED-201-U TYPE SERIES BUTT HINGES

		APPROVALS APPROVED _____ CHECKED _____ DRAWN _____ SCALE NONE		DATE _____ SHEET 1 OF 1 SHEETS DWG. NO. 10-1161A	
DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS: .XX ± .015 ANGULAR ± 0° FRACTIONAL ± 1/64		MATERIAL FINISH HEAT TREAT		-INSTALLATION GUIDE- 20-330 CLOSER WITH 20-3072 PKG ON ALUM. HEADER WITH ALUM. DOOR ON BUTT HINGE	
FILE NO. 10-1161 NEXT ASSY. 21-201-U-KITS QTY. USED 1					

jackson
CORPORATION
3447 UNION PACIFIC AVE.
LOS ANGELES, CALIF. 90023