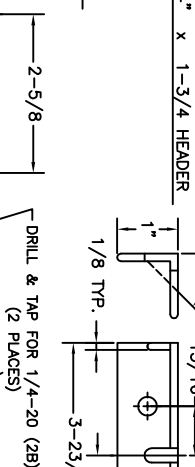
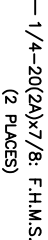
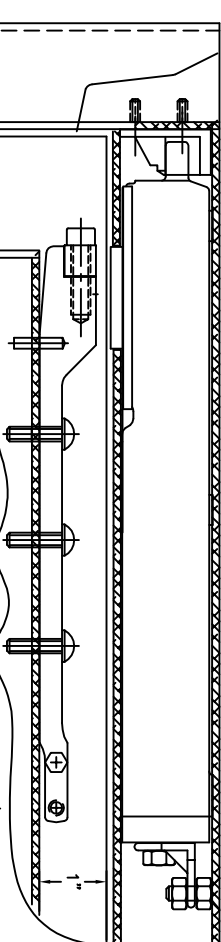
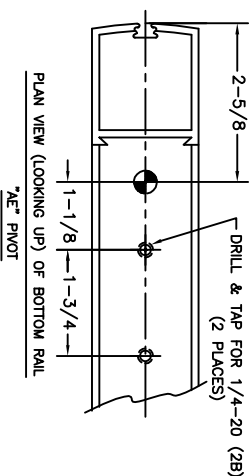


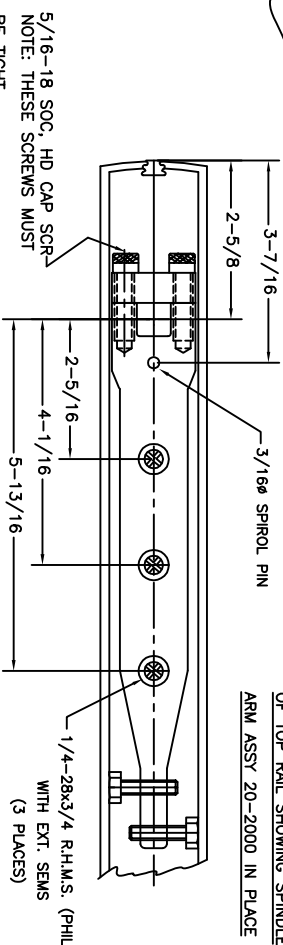
CAUTION: DO NOT DRILL WITHIN THIS AREA, DAMAGE TO CLOSERS MAY RESULT.



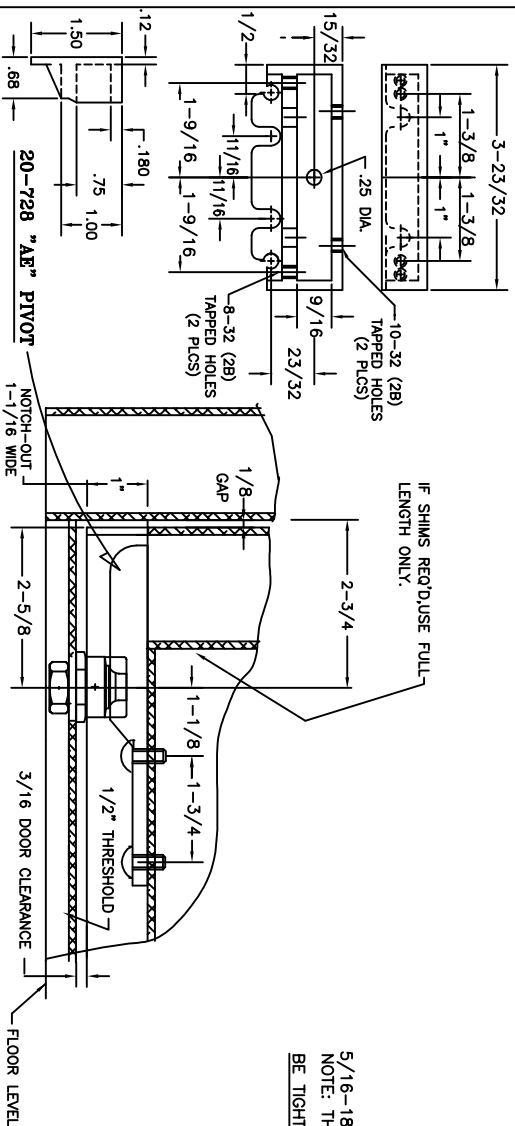
PLAN VIEW (LOOKING UP) OF BOTTOM RAIL



PLAN VIEW (LOOKING DOWN)
OF TOP RAIL SHOWING SPINDLE
ARM ASSY 20-2000 IN PLACE



IF SHIMS REQ'D, USE FULL-LENGTH ONLY.



F 11/77/98 REDRAWN ECN1143		RM	
FILE NO.	MATERIAL	INSTRUCTIONS TO BE OBSERVED	
		APPROVED	DATE
NEXT ASSY.	FINISH	CHECKED	
		DRAWN	R.M. 10/91
QTY. USED	HEAT TREAT	SCALE NONE	
INSTALLATION INSTRUCTION END LOAD ARMK 20-728 "AE" PIVOT ALUMINUM		 jackson CORPORATION 747 LARRY PARKS RD. LOS ANGELES, CALIF. 90033	
	SHEET 1 OF 1 SHEETS	DWG. NO.	10-424 F