

## MOUNTINGINSTRUCTIONS

1. DETERMINE HAND OF DOOR AND ESTABLISH CENTER LINE OF PADS ON STILES.
2. PREPARE STILES PER TEMPLATES:
10-484 TEMPLATE FOR ACTIVE STILE.
10-475 TEMPLATE FOR INACTIVE STILE.

 $\frac{1}{16}^{\frac{1}{6}}(27)$ 

(G)

(C)

RELEASE FOR PRODUCTION DATE

- DRILL CYLINDER MOUNTING HOLES ONLY IF REQUIRED LOCATE CENTER LINE OF CYLINDER ON EXTERIOR SIDE
- OF ACTIVE STILE AND DRILL IF REQUIRED. TRIM TAIL PIECE TO FIT AS SHOWN.
- MOUNT CYLINDER IN PLACE AND SECURE WITH MOUNTING SCREWS. (SCREWS MUST BE FLUSH WITH DOOR.)

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- DETERMINE FUNCTION DESIRED:
- OR UNLOCKED POSITION. FULLY RELEASE LATCH THEN SET INDEX MARK ON COUPLING BOSS STRAIGHT UP. B.) NIGHT LATCH FUNCTION: KEY REMOVABLE IN LOCKED ) REGULAR FUNCTION KEY REMOVABLE IN EITHER LOCKED

C"

STRIKE

15

- œ POSITION ONLY. PREFORM STEP 'A' THEN ROTATE'
  COUPLING BOSS 90' TOWARDS HINGE SIDE.

  DRILL .203 (5.15)DIA. AND TAP 1/4-20 THD (4 PLCS.) ON ACTIVE & INACTIVE STILES & INSTALL FOUR (4) 1/4-20(M6-1.0) SHOULDER STUDS. MOUNT ACTIVE PAD TO STILE WITH THREE 1/4-20(M6-1.0)×1/2(12.7) SOC. SET SCREWS.
- 9. LOCATE AND DRILL MOUNTING HOLES FOR ADJUSTABLE
- STRIKE. (CENTER ON LATCH)
- = <u>.</u> MOUNT AND SECURE STRIKE AS SHOWN. CHECK OPERATION TO ASSURE THAT ALL PARTS AND CYLINDER ARE FUNCTIONING PROPERLY. ADJUST AS REQUIRED.
- 12. MOUNT INACTIVE PAD TO STILE WITH THREE (3) 1/4-20 (M6-1.0)x 1/2(12.7)
- SOC. SET SCREWS.

  13. CUT LENGTH OF PANIC BAR BY MEASURING FROM INSIDE TO INSIDE EDGE OF MOUNTING PADS. 1/32± (.79) FIT TO SIZE.

  14. LOOSEN INACTIVE PAD. INSTALL AND SECURE PANIC BAR WITH TWO 1/4-20(M6-1.0) × 1(25.4) OVAL HD.M.S. (PHIL.

## RETIGHTEN PAD SET SCREWS.

 $\equiv$ PIN UNTIL IT RELEASES PIN UP AND TURN 90 EITHER DIRECTION. TOWARD HINGE SIDE OR PUSH DOGGING TO UNDOG- DEPRESS CROSS BAR TURN KEY TOWARD LOCK SIDE OR ROTATE DOGGING O DOG- DEPRESS CROSS BAR TURN KEY

ILCO LOCKWOOD YALE
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arr. used 1	NEXT ASSY.	FILE NO.									
HEAT TREAT	HSINIF	MATERIAL	ANGULAR ± X 0 FRACTIONAL ± 1/64 DRAWN	DECIMAL DIMENSIONS .XXX ± .005	DECIMAL DIMENSIONS .XX ± .010	UNLESS OTHERWISE SPECIFIED	DIMENSIONAL TOLERANCES	F 6/11/98  REDRAWN	G   6.26.03   INCORPORA	H 6.20.05 REVISE *DOGGIN	J 1.20.UO FAN FILAD WAS OVAL
RIM PANIC DEVICE FOR OFFSET PIVOT OR BUTT HINGE 10-481	NSTALLATION GUIDE 1095	SCALE NONE	DRAWN   RM   6/28/97	CHECKE	Cuercue	APPROVED	APPROVALS DATE	A W NECN1143	INCORPORATE CENTERED "C" STRIKE	6.20.05 REVISE "DOGGING INSTRUCTIONS" HINGE WAS LOCK	
NGE 10-481	_	1447 UNION PACIFIC AVE. SOCIETY SOCIET	PCORPORATION						ECN1625	OCK ECN1846	ECNISSA
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