

Basic Installation Instructions

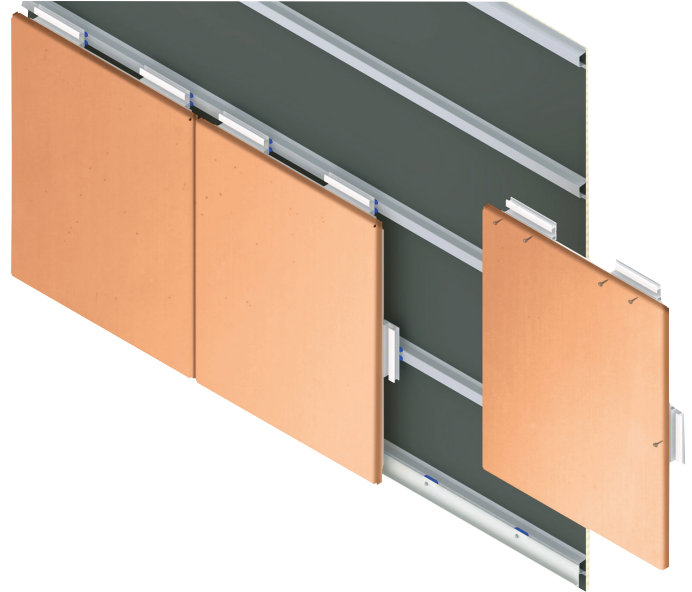
1. Hat Channel Installation

First, make sure all anchoring surfaces are plumb prior to starting the installation. Install required Hat Channels or Steel Framing. Use Shims if necessary to bring to plumb (see page M288-M289). If required, install Stainless Steel Flashing using Rubber Setting Blocks as spacers to set your gap spacing between panels (see page M287). Confirm location and dry fit first Panel to Hat Channel. Anchor Panel using self-drilling Hex Washer Screws (see page M291).



2. Panel Installation

Using Rubber Setting Blocks (see page M287) to maintain a 5/8" (15.9 mm) required gap, continue with Panel installation working in a horizontal sequence from left to right. Anchor to Hat Channels using self-drilling Hex Washer Screws (see page M291).



3. Panel Installation (Continued)

Once the bottom row of Panels is complete, continue with the installation, starting from left and working right. Use Rubber Setting Blocks (see page M287) to maintain the 5/8" (15.9 mm) required gap and anchor all Panels to the Hat Channels using self-drilling Hex Washer Screws (see page M291) as you go.



4. Caulk Joints

After all the Panels have been mechanically fastened to the Hat Channels or Steel Framing, silicone all the exposed joints. Use Backer Rod in the joints (see page M286) prior to using Cat. No. 95C Silicone (see page M284). **Note:** To achieve an "hour glass" type caulking bead, we recommend tooling the Silicone with CRL Joint Tooling Spatulas (see page M285). Panels must be free from dirt, oil, and protective coatings prior to applying Silicone Sealant.

