# 1. PRODUCT AND COMPANY IDENTIFICATION

Material Name: CRL DIAMOND TOOL COOLANT  
Catalog Numbers: DTC80GL, DTC80QT, DTC80Z  
Recommended Use: Metal Working Fluids.  
Recommended Restrictions: Applicable for industrial settings only. No other uses are advised.  
Supplier's Name: C.R. Laurence Co., Inc.  
2503 E. Vernon Ave Los Angeles, Ca 90058-1826  
Telephone: (323) 588-1281  
Emergency Phone Number: CHEMTREC: 1-800-424-9300 (24 hours)

# 2. HAZARDS IDENTIFICATION

GHS Classification: Classification of this mixture in accordance with paragraph (d) of §1910.1200.  
Serious eye damage/eye irritation Category 2B

Label Elements:  
Symbol: None.  
Signal word: WARNING  
Hazard statements: Causes eye irritation.  
Precautionary statements: Wash hands, face and any skin contact thoroughly after handling.  
Wear protective gloves/eye protection/face protection.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.  
Dispose of contents/container to an approved disposal facility.

Other Hazards: None known.

# 3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical characterization: Mixture of solvents and auxiliary agents.  
Hazardous ingredients: The exact percentage of composition has been withheld as a trade secret.  
60 - 70% SEVERELY HYDROTREATED PETROLEUM OIL CAS 64742-52-5  
10 - 20% TRADE SECRET* CAS Proprietary*  
3 - 5% TRADE SECRET* CAS Proprietary*  
1 - 3% TRADE SECRET* CAS Proprietary*  
1 - 3% TRADE SECRET* CAS Proprietary*  
*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

# 4. FIRST AID MEASURES

Inhalation: Move to fresh air.  
Skin contact: Wash affected area with mild soap and water.  
Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. If easy to do, remove contact lenses.  
Ingestion: In the unlikely event of swallowing contact a physician or poison control center.  
Most important symptoms/effects, acute and delayed: None known.  
General information: Get medical attention, if needed.

# 5. FIRE FIGHTING MEASURES

Suitable extinguishing media: Dry chemical, CO2, water spray or alcohol resistant foam. Use fire-extinguishing media appropriate for surrounding materials.  
Unsuitable extinguishing media: Do not use a solid water stream as it may scatter and spread fire.  
Specific hazards arising from the chemical: No unusual fire or explosion hazards noted.  
Special protective equipment and precautions for firefighters: Wear suitable protective equipment. Use standard firefighting procedures and consider the hazards of other involved materials.

# 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: For personal protection, see section 8 of the SDS. Keep unnecessary personnel away. Use personal protective equipment as required.  
Methods and materials for containment and cleaning up: Soak up with inert absorbent material. Clean up in accordance with all applicable regulations.

# 7. HANDLING AND STORAGE

Precautions for safe handling: Avoid contact with eyes. Avoid prolonged or repeated contact with skin. Do not taste or swallow. Wash thoroughly after handling.
7. HANDLING AND STORAGE (CONTINUED)

Conditions for safe storage, including any incompatibilities: Store in a closed container. The product is stable and non-reactive under normal conditions of use, storage and transport. Store in a dry place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Occupational exposure limits
US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>SEVERELY HYDROTREATED PETROLEUM OIL</td>
<td>PEL</td>
<td>5 mg/m³</td>
<td>Mist.</td>
</tr>
<tr>
<td>(CAS 64742-52-5)</td>
<td></td>
<td></td>
<td></td>
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</tbody>
</table>

US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>SEVERELY HYDROTREATED PETROLEUM OIL</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Inhalable fraction.</td>
</tr>
<tr>
<td>(CAS 64742-52-5)</td>
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<td></td>
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</tr>
</tbody>
</table>

US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>SEVERELY HYDROTREATED PETROLEUM OIL</td>
<td>STEL</td>
<td>10 mg/m³</td>
<td>Mist.</td>
</tr>
<tr>
<td>(CAS 64742-52-5)</td>
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</tr>
</tbody>
</table>

Appropriate engineering controls: Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency shower are recommended.

Individual protection measures, such as personal protective equipment:

Eye/face protection: Wear safety glasses with side shields.

Hand protection: Wear appropriate chemical resistant gloves.

Other: Wear appropriate chemical resistant clothing.

Respiratory protection: In case of insufficient ventilation, wear suitable respiratory equipment.

General hygiene considerations: Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance
Physical state: Liquid.
Odor: Mild, sweet
pH in aqueous solution: 8 – 9.
Melting point/freezing point: -5.8 °F (-21 °C)
Flash point: > 212.0 °F (> 100.0 °C) ASTM D93-08
Evaporation rate: < 1 BuAc

Color: Dark green
Odor threshold: Not available.
Initial boiling point and boiling range: 208.4 °F (98 °C)
Flammability: Not applicable.

Upper/lower flammability or explosive limits
Flammability limit – lower (%): Not available.
Explosive limit - lower (%): Not available.
Auto-ignition temperature: Not available.
Vapor pressure: Not available.
Relative density: Not available.
Solubility (water): Soluble
Partition coefficient (n-octanol/water): Not available.

10. STABILITY AND REACTIVITY

Reactivity: The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability: Stable at normal conditions.

Possibility of hazardous reactions: Hazardous polymerization does not occur.

Conditions to avoid: None known. Incompatible materials: Strong acids. Powerful oxidizers.

Hazardous decomposition products: To avoid thermal decomposition, do not overheat.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure:

Inhalation: No adverse effects due to inhalation are expected.
Skin contact: Not classified.
Eye contact: May be irritating to eyes.
Ingestion: Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics: May be irritating to eyes.

Information on toxicological effects:
11. TOXICOLOGICAL INFORMATION (CONTINUED)

Acute toxicity

<table>
<thead>
<tr>
<th>Route</th>
<th>LD50/Rat</th>
<th>LD50/Rabbit</th>
<th>LD50/Rat</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral</td>
<td>&gt; 5, g/kg</td>
<td>&gt; 2, g/kg</td>
<td>&gt; 225, mg/l</td>
</tr>
<tr>
<td>Dermal</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Inhalation</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Skin corrosion/irritation: Not classified.

Serious eye damage/eye irritation: May be irritating to eyes.

Respiratory sensitization: Not classified.

Skin sensitization: This product is not expected to cause skin sensitization.

Germ cell mutagenicity: No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity: This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.


Reproductive toxicity: This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure: Not classified.

Specific target organ toxicity - repeated exposure: Not classified.

Aspiration hazard: Not classified.

Chronic effects: None known.

12. ECOLOGICAL INFORMATION

Ecotoxicity: Not available.

Persistence and degradability: No data is available on the degradability of this product.

Bioaccumulative potential: No data available.

Mobility in soil: No data available.

Other adverse effects: No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. DISPOSAL CONSIDERATIONS

Disposal instructions: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazardous waste code: The waste code should be assigned in discussion between the user, the producer, and the disposal company.

Waste from residues/ unused products: Dispose of in accordance with local regulations.

Contaminated packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal. Follow precautions for safe handling described in this safety data sheet.

14. TRANSPORT INFORMATION

DOT: Not regulated as dangerous goods.

IATA: Not regulated as dangerous goods.

IMDG: Not regulated as dangerous goods.

15. REGULATORY INFORMATION

US federal regulations:

Superfund Amendments and Reauthorization Act of 1986 (SARA):

Hazard categories

<table>
<thead>
<tr>
<th>Immediate Hazard</th>
<th>Delayed Hazard</th>
</tr>
</thead>
<tbody>
<tr>
<td>Yes</td>
<td>No</td>
</tr>
<tr>
<td>Fire Hazard</td>
<td>Pressure Hazard</td>
</tr>
<tr>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

SARA 302 Extremely hazardous substance: Not listed.

SARA 311/312 Hazardous chemical: No

SARA 313 (TRI reporting): Not regulated.

Other federal regulations:

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List: Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130): Not regulated.

US state regulations

California Proposition 65: California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
</tbody>
</table>
15. REGULATORY INFORMATION (CONTINUED)

| United States & Puerto Rico | Toxic Substances Control Act (TSCA) Inventory | Yes |

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s)

16. OTHER INFORMATION

**Issue date:** 04-27-2015  
**Revision Date:** 04-01-2019

**Disclaimer:** The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Master Chemical Corporation cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use.